



SAYAJI
PACKAGING PVT. LTD.

An ISO 9001: 2015 Certified Company



**COMPLETE PACKAGING
SOLUTIONS...**

About Us

- The company headed by Mr. Fidahusain Tinwala and his professional team; has pioneered manufacturing of top quality of Conical Pails, Drums and round containers.
- **Using a modern technology FIRST TIME IN INDIA**, you can now use our Tinplate Conical Pails for **water based products/high moisture content products** which are coated internally with specialized imported Epoxy Phenolic Buff Coatings, in our state of the art lacquering and printing facility.
- We offer a wide variety of both stock and custom tin plate Conical Pails and to help you find the best, most cost-effective solutions for your products.
- Your products need more than just any pails – they need the right packaging solutions.

10 Liter/2.5 Gallon Conical Pail



Material	Tinplate
Style	Open Head
Shape	Conical
UN Rating	1A2/Y 1.8/100
Side Strip Coating	Modified Polyester Powder
Design	As per requirement
Overflow Volume (liter/gallon)	13.300/3.51



Castellated Lid With/Without Opening



56.6 mm/42 mm Flexi Spout



Lever Lock

15 Liter/4 Gallon Conical Pail



Material	Tinplate
Style	Open Head
Shape	Conical
UN Rating	1A2/Y 1.8/100
Side Strip Coating	Modified Polyester Powder
Design	As per requirement
Overflow Volume (liter/gallon)	17.580/4.64



Castellated Lid With/Without Opening



56.6 mm/42 mm Flexi Spout



Lever Lock

20 Liter/5 Gallon Conical Pail



Material	Tinplate
Style	Open Head
Shape	Conical
UN Rating	1A2/Y 1.8/100
Side Strip Coating	Modified Polyester Powder
Design	As per requirement
Overflow Volume (liter/gallon)	22.550/5.95



Castellated Lid With/Without Opening



56.6 mm/42 mm Flexi Spout



Lever Lock

25 Liter/6.6 Gallon Conical Pail



Material	Tinplate
Style	Open Head
Shape	Conical
UN Rating	1A2/Y 1.8/100
Side Strip Coating	Modified Polyester Powder
Design	As per requirement
Overflow Volume (liter/gallon)	27.800/7.34



Castellated Lid With/Without Opening



56.6 mm/42 mm Flexi Spout



Lever Lock

ADVANTAGES

- 7 seam seaming technology to assure no leakages/breakages.
- Our products are welded with state of the art **Super Wima Welding** technology.
- Multiple closures such as Lever Lock and Castellated Lid with a variety of additional mouth opening as per requirement.
- Tamper evident sealing.
- UN-rated packaging.
- Internal Epoxy Phenolic Buff coating that has excellent chemical as well as moisture resistance properties This provides a full proof non reactive barrier between the container and the product.
- **Internal side strip application on welding process with Modified Polyester Powder Side Strip Coating applied by fully automatic imported machine , which is mandatory for moisture/water based products.**
- External side strip with Epoxy Phenolic Liquid SS Lacquer to avoid external rusting.
- All our products are environment friendly and recyclable.
- **No reaction of moisture/water based products with our tinplate conical pail for at least two years (IIP Certificate stating the same with salt spray test in the next slide).**



LABORATORY TEST REPORT

Form / Format No: 32
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Issued To: M/S. Sayaji Packaging Pvt. Ltd. Lamdapura Road, Nr. R. R. Kabel, Paldi Village – 391 775, Tal. Savli, Dist – Vadodara, Gujarat, India	Test Report No	IIP-AHD/01/05-2122/030
	Date	28 May 2021
	Date of Start of Test	24 May 2021
	Date of Completion of Test	28 May 2021
	Customer Ref. No /Date	Email / 30 April 2021
	Sample Registration Date	21 May 2021
	Sampling Plan	Sampling done by the party
Sample Description: One set (3 nos.) of metal pails and marked as '15 Ltr Tinplate Pails'. For testing purpose, the empty metal pails were kept inside the salt spray chamber and exposed with the 5% NaCL solution for a period of maximum 48 hours and internal observations of the metal pails were taken.		

Test Results

Sr. No.	Title of the Test: Salt Spray Test	Internal Observation	Tested as per
1.	Observation after 24 hours of exposure	No corrosion was observed from inside of the any tested pails.	ASTM B 117
	Observation after 36 hours of exposure	No corrosion was observed from inside of the any tested pails.	
	Observation after 48 hours of exposure	No corrosion was observed from inside of the any tested pails.	

General Remarks

- This test report cannot be reproduced except in full, without written approval of the laboratory. This is not applicable when part report is given due to failure of the machine or test in progress.
- Sampling done by the party. The test samples are submitted by the client. The sample descriptions provided in the test report are based on declaration by the party.
- This report pertains to the submitted samples only.

-----End of Test Report-----

TESTED BY FAB | _____ f ASST. DIR. DIRECTOR

This report is for Private use only. Not to be used for Publicity or Litigation

Amit Singla
28/5/21
Dr. AMIT SINGLA
Joint Director & Centre Head
AUTHORISED SIGNATORY

Testing Laboratories of IIP, Ahmedabad are accredited by ISO 9001:2015 from BIS, ISO 17025:2015 from NABL for specified Tests & also Approved by Directorate General of Shipping and Directorate General of Civil Aviation, Govt. of India

Shipping Details

TYPE OF CONTAINERS	10 Liter/2.5 Gallon	15 Liter/4 Gallon	20 Liter/5 Gallon	25 Liter/6.6 Gallon
STANDARD 20'	2180 nos	1998 nos	1904 nos	1808 nos
STANDARD 40'	4380 nos	4014 nos	3825 nos	3632 nos
HIGH CUBE 40'	4557 nos	4380 nos	4380 nos	4199 nos

NOTE: We provide export worthy palletization standards.

Contact Us

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